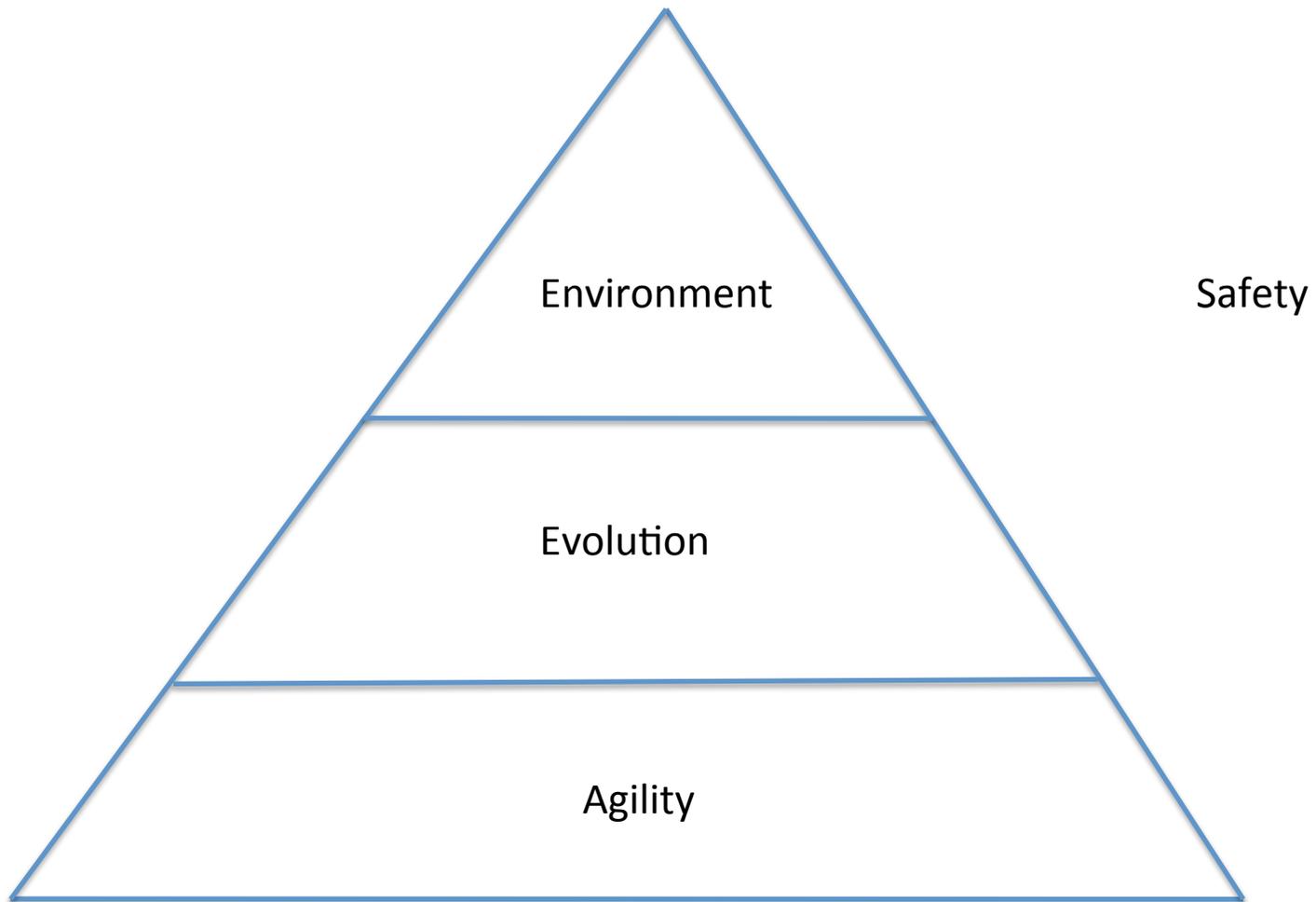


Supply Chain 2012
6th Annual NASA Supply Chain Quality Assurance Conference
October 16 –18, 2012
NASA Goddard Space Flight Center (GSFC)

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NASA Safety And Mission Assurance

10/15/12



10/15/12

Environment

Natural Environment
Knowledge Environment
Social Environment
Business Environment
Political Environment

10/15/12

Attributes of Today's Environment

Fixed or Reduced Funding
Increasing Cost Drivers
High Expectations
=
Do More Without More

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Evolution

Internal Adaptation
Co-Adaptation

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Attributes of Today's Evolution

Flexibility
Learning

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Agility

The Ability to Change Efficiently

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Attributes of Today's Agility

Speed
Balance
Coordination
Strength
Endurance

Safety....

To Infuse Important Safety and Mission Assurance
Practices and Approaches into this Environment

We need to be part of meeting the challenge

Doing More Without More

Steve Altemus Igniting the Catalyst of Change

Begin With Where We Are Today, What We Know About The Future, Incorporate A Few Assumptions, And Start Now, If You Wait For Tomorrow It Won't Come

Mike Gernhardt Golden Rules Productive Teams

Clear Vision Articulated By Minimal Set of Functional Requirements of What the System Will Do and What It Won't Do

Not Too Much Time, Not Too Much Money, Not Too Many People

Unlock Productivity Of Individuals by Keeping Them Enabled, Motivated, and Accountable – Good People Would Rather Make a Difference Than Watch The Clock

Keep "Sanity Metrics" To Make Sure Projects Don't Get Out Of Balance; e.g., Ratio Of People Supervising Work To Doing The Work, Ratio Of Time Spent Discussing Work Rather Than Doing Work

Jeff Davis Culture of Innovation

"Open Source" To Get Ideas From Other Sectors
Create A "Decision Framework"

Condition The Team To Innovate Not Invent

Seek Simple "Elegant" Solutions

Remove Admin Road Blocks

Reward Entrepreneur Approaches

Constant Motion = Sustainability

The Right Level Of Process At The Right Time

Beware "Org Box Theory" Keep Serial Decisions To A Minimum

Continually Build Upon Previous Results and Assets

Show Near-Term, Tangible Progress

Leverage In-House, Leverage Partners, Leverage Products, Leverage Platforms

Utilize Technology Across Elements

Confident Quick Decisions During Early Stages of Design

Iterative Design-Build-Test of Flight-Like System Prototypes of Increasing Fidelity (3 iterations of 80% correct decisions = 99% Results)

Start With Low Cost Integrated Analogs / Human in Loop Conduct Flight "Piggy Back" Demo When You Can

Demo Early Fly Often Create the "Virtuous Cycle"

Use Analytical Models and Bench Test to Get 95% of Integrated Design

Demo Flight the Design to Anchor the Model, to Get the Last 5%

Develop A Cost Aware Culture

Up Front Situational Awareness Of Cost Accountability, "Cost is Captain," This is What I Want and This is What I Can Afford, Let's Make it Happen

Leverage Great Minds and External Resources

Know Cost Every Day – "Flash Forward" "Rough Estimates" = Timely Info = Proactive Decision = Cost Avoidance

Improvement in Cost, Schedule, and Performance

Monitor and Track Decision Making Velocity (Time = \$\$\$\$) (Annual Budget/365 = Daily Cost of Delayed Decision)

Let Incentive Drive Efficiency

Break Up Into "Bite Size" Pieces, "One Miracle Per Mission"

Move The Fence, Create An "Island" For The Provider To Operate

Ask Providers to Identify Unnecessary/ "Dumb" Requirements

Have a Sense of Urgency Motivate a "Hunger" Mentality

Better is the Enemy of Good

Short, Concise, SOW Resolve Issues Early (Post Award Sit Down)

Have "Clean" Requirements

Commercial Specs & Open Source When You Can

Move Quickly

"Lean" Management and "Plump" Delegation
Clear Authority, Decide, Trust, And Move On

Synthesize To A Few Key "Shalls"
Tailor Early

Use High Value Insight

Simple Concise Reporting (By Exception Not Rule)
Manage RQs at Working Level

Do NOT Use Schedule as a Default-Reserve, Challenge Content If You Have To

Streamline Reviews (Make Them Concurrent)

Eliminate Non-Decisional "Boards"

Create Efficient Interactions

Have A Small Knowledgeable Team Interface With Providers

Replace Paper Deliverables with Electronic Access to Data/ "Simple" IT Solutions

Co-Locate Approval for CM and MRB If Required

Tighten Controls on Requirements Change/Creep Identify CR Cost and Schedule Impact Up Front

Industry Perspective – It's Not The Design Of The Rocket But the Way You Buy It That Makes It Affordable

Fishbone Tom Whitmeyer 3/2/11

- 1) Be organized – have controlled interfaces
- 2) Be responsive – decision velocity is important
- 3) Be flexible – “yes if”
- 4) Be efficient – don’t reformat if you don’t have to
- 5) Be innovative – use today’s technology to improve efficiency
- 6) --- but be vigilant, capable, and credible

One Size Does Not Fit All

- 1) There is a diversity of mission objectives and risk profiles (cargo, crew, science spacecraft, science launch providers, technology demonstrations)
 - 2) There is a diversity of NASA acquisition approaches
 - Space act agreement (funded, non-funded, reimbursable)
 - Contract (fixed price, cost plus)
 - 3) There is a diversity of providers
 - Dispersed geographic locations
 - Different company cultures
 - Unique business approaches
 - Different levels within the supply chain (prime to sub)
 - 4) There is a diversity in technical solutions
 - Range of “design maturity”
 - Range of “flight heritage” and “flight experience”
 - Range of in-house integration vs. out-source buy
 - Range of international and/or partnered content
- All moving fast (milestones measured in months not years)

Where NASA S&MA Stands Today

- 1) NASA's new program offices have been established and are staffed by experienced safety and mission assurance representatives
- 2) Related safety and mission assurance standards and expectations have been established, have been traced to Agency risk-based requirements, and are consistent across program elements
- 3) NASA programs and our safety and mission assurance community have demonstrated flexibility, inventiveness, and efficiency in interfacing with contractors/providers
 - Clear responsibilities established up front
 - More efficient/effective day-to-day interfaces
 - "Yes If" attitude in establishing requirements baseline and *compliance*
 - Examples: progress to date on commercial cargo (COTS/CRS), commercial crew (CCP), new insight/oversight for MPCV test flight, and new approach to SLS requirements
 - Evolving policy -- updates to 8735.2B for commercial and COTS items
- 4) Safety and mission assurance is busy

Resource Suitability

- 1) Like other parts of the Agency, and other organizations, resource availability and a changing mission profile is a challenge for safety and mission assurance. We are faced with tough choices in funding priorities and skill deployment.
- 2) Having the right resources will ensure a viable, credible, capable, and available organization suited for this new environment – the risk of resource or a skill mismatch range from slow or inadequate support to “nobody there,” leading to program cost increase or worse.
- 3) This is a work in progress.

Increased Use of Commercial Contracts and Other Transactional Authority

- 1) These acquisition methods can accommodate creativity in design approaches, encourage co-investment, and allow competition in development.
- 2) Identification of technical weakness and determination of “meets or exceeds” requires that a strategic insight effort be accomplished in a timely manner.
- 3) NASA will use risk-based insight/oversight in combination with FAR contracting to address critical efforts such as certification of crewed flight systems and high-value spacecraft projects.

A word cloud featuring various terms related to business, technology, and organizational efficiency. The words are arranged in a roughly rectangular shape, with some overlapping. The terms include: velocity, use, yes, organized, responsive, value, administrative, important, innovative, interfaces, knowledge, controlled, decision, advise, geable, needed, efficient, flexible, cost, technology, added, and reduce.

velocity
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yes
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